

GLASS MACHINES TRAINING

*from “old schools” to the
Instagram Generation*

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a long time ago



Long long time ago...
in many glass industries
there were real

**GLASS MACHINES
APPRENTICES
SCHOOLS**

*OK,
maybe
not so
much
time
ago...*



These “schools” were an ideal setting to learn

- Silence
- Dilated time
- Machines or sections
 - Knowledge



The philosophy of these
schools

“No hurry! It takes
months to train a good
machine operator (and
we can wait...)”



Species under extinction...

With the passage of time...



- *Economic scenarios*
- *Generations and habits*
- *Learning techniques*

change, mutate, evolve

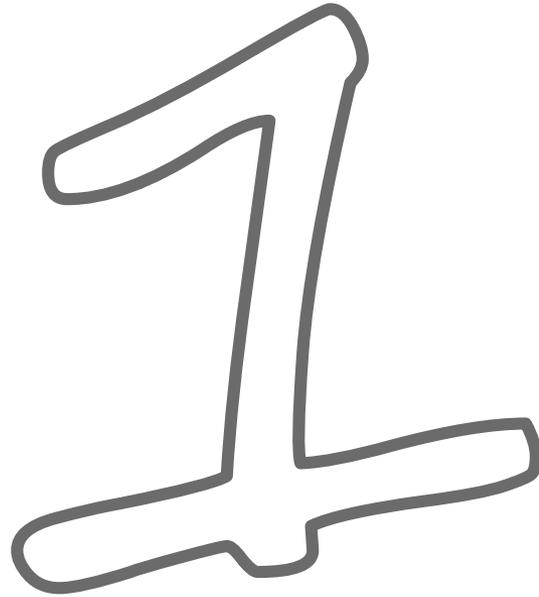


And now, the
philosophy has
changed...

“Hurry up! We need
good machine operators
right now! (and we
can't wait!)”



The reasons for which
the “schools” were
created are always
present



Good machine operator
=
*Good (and safe)
production*



Glass machines are still:

- *Complex*
- *Whimsical*
- *Dangerous*

... and even today we
need essentially two
things to create a skilled
operator

- Knowledge
 - Time

*How to reconcile these
apparently opposite
needs with the lack of
time (and schools)?*

All glass industries
organise an “*on-the-job
supervised training*”
with the support of
more experienced
workers

The new
operator begins
simply watching
what others do
and, step-by-
step, learns to
do more and
more complex
tasks



Problem #1

Who controls the
“teacher”?



A vertical blue gradient bar on the left side of the slide, transitioning from a darker blue at the top to a lighter blue at the bottom.

Problem #2

*Environmental
conditions*

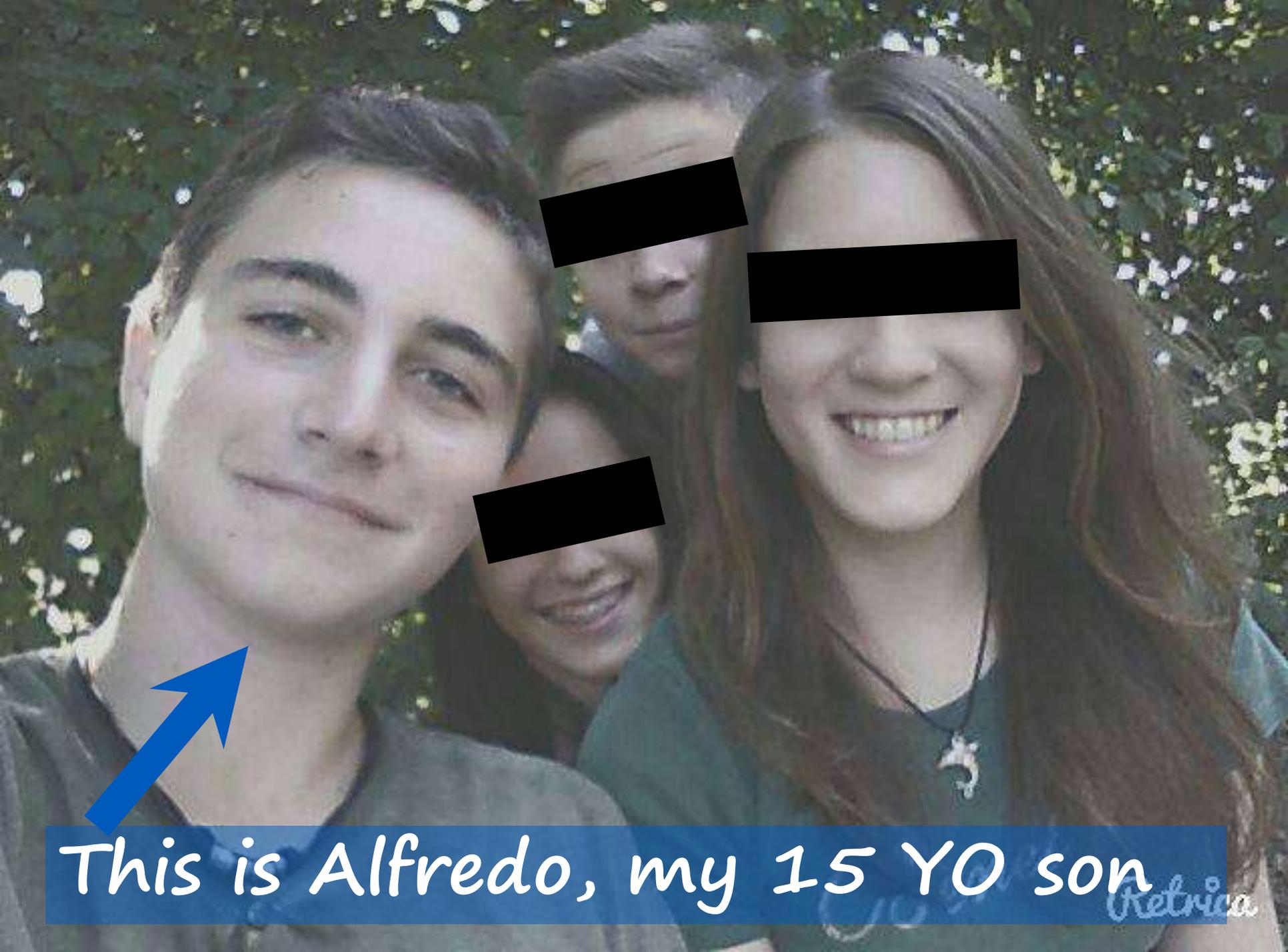


Typical solution...
Written procedures



Side effect...





This is Alfredo, my 15 YO son

Retrica



What these tools can teach us and how are they changing the way we collect information?

Fragmentation
Visual
Short

*In Bormioli Rocco we
are working towards a
different and more
friendly approach to
safety training*



Other solution:

Glass Machine

- *Videotutorials*
- *Videoinstructions*
- *Illustrated booklets*

In the range of a more
comprehensive project
named

**“MISSIONE LAVORO
SICURO”**

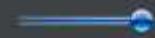
(Mission: Safe Work)

Videotutorials

- Show how different glass machines (IS, H28, presses, ...) work
- Explain to new workers the shared terminology



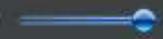
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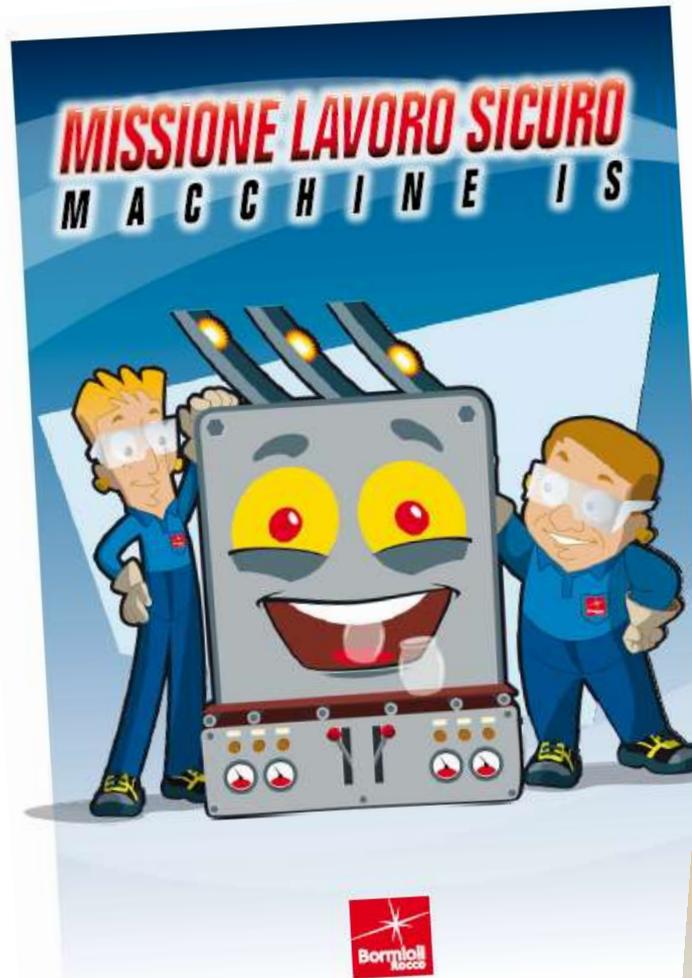


Punzone
(Plunger)

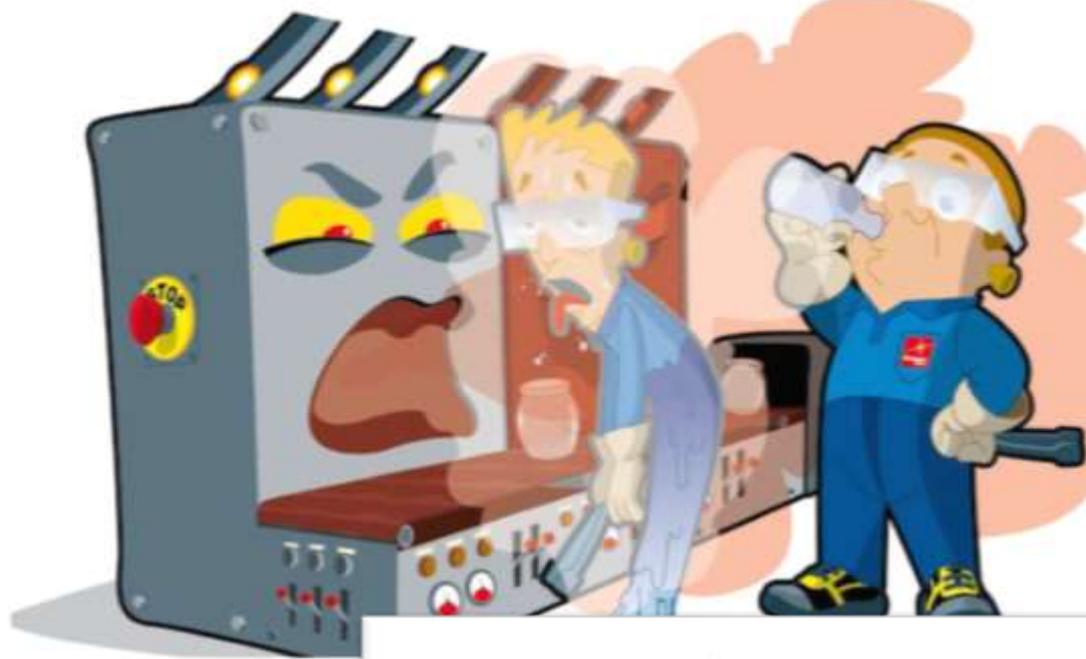
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Illustrated booklets



*Describe and remind
the main safety rules
to be observed during
the job*



Videoinstructions

- Explain how to perform critical operations (e.g. machine lubrication, moulds' change, ...)
- Are the basis for "on-the-job" training



04:05



Videoinstructions



Priorities

Table 5.1 Decision aid to determine level of support required (based on a table supplied by A.G. Foord and W. Gulland, private communication)

Task criticality	Low			Medium			High		
	Frequent	Infrequent	Rare	Frequent	Infrequent	Rare	Frequent	Infrequent	Rare
Task familiarity									
Task complexity:									
Low	NWI	NWI	NWI	NWI	NWI	JA	NWI	NWI	JA
Medium	NWI	NWI	NWI	NWI	NWI	JA	NWI	JA	SBS
High	NWI	NWI	JA	NWI	JA	SBS	JA	JA	SBS

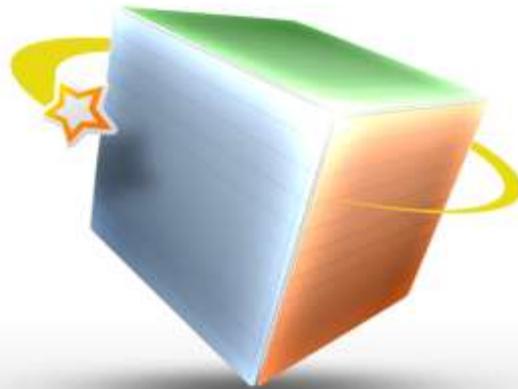
NWI = No Written Instruction required

JA = Job Aid required (for example, check-list / memory aid)

SBS = Step-By-Step instruction required

Cons

This tool requires more time and energy than a traditional procedure...



Priority Matrix

Pros

- Anywhere, anytime
- Direct and efficient
- Learning support
 - Easy-to-find technology

